


**Spécifications techniques du débitmètre**

SOUTHAVEN POWER PROJECT AND CALEDONIA GENERATING PROJECT SOUTHAVEN POWER, LLC CALEDONIA POWER, LLC SOUTHAVEN & CALEDONIA, MS.  	<b>PADDLEWHEEL FLOW METER</b>				SHEET 1 OF 1
	<b>NO</b>	<b>BY</b>	<b>DATE</b>	<b>REVISION</b>	SPEC. NO. I1160-0-036
	A	RAB	4/12/2002	FOR CONSTRUCTION	REV. A
					CONTRACT 0516
					DATE 4/12/02
					So Haven PO
					Caledonia PO N/A
	BY	CHKD			APPR.
	RAB				

<b>GENERAL</b>	Tag Number	10FE1442		
	Service	DW		
	Description	DEMIN SYSTEM OUTLET FLOW		
	P&ID No.	0516 P1028-4		
	Location / Line No. / Equip No.	DW2018-FS-3-H		
	Line Size / Sched. / Material	3"	10S	304 SS
	Fluid	DEMIN WATER		
	Oper. Specific Gravity	1.00		
	Ambient Temp	0 to 110 Deg F		
	Oper. Temp: Min. Norm. Max.		60 Deg F	90 Deg F
	Oper Press: Min. Norm. Max.		20 psig	30 psig
	Area Classification	UNCLASSIFIED		

<b>PROCESS CONDIT'NS</b>	Design Flow: Min. Norm. Max.		125 GPM	280 GPM
	Oper. Viscosity			
	Coef. Of Expansion			
	Percent Solids & Type	NIL		

<b>ELEMENT</b>	Manufacturer	DATA INDUSTRIAL		
	Model No.	226SS0000-1211		
	Type	INSERTION FLOW SENSOR		
	Connection Size	2" NPT		
	End Connections	N/A		
	Face to Face Dimensions	N/A		
	Rating: Temp / Pressure	221 Deg F		400 psig
	Flow Rate Range	0-280 GPM		
	Accuracy	0.5% o.F.S.		
	Enclosure Class			
	Supply Power			
	Materials: Body	316 SS		
	Sensor Holder	316 SS		
	Paddlewheel	GLASS REINFORCED NYLON		
	Axis & bearing	TUNGSTEN CARBIDE/PENNLON		
O-rings	ETHYLENE PROPYLENE			
Blades	GLASS REINFORCED NYLON			
Pickoff Type	HALL EFFECT			
Weight				
Interconnecting Cable	20' LENGTH / BELDEN TYPE 9320			
Isolation Valve	2" NPT BALL VALVE			

<b>TRANSMITTER</b>	Manufacturer	DATA INDUSTRIAL		
	Model No.	500-10		
		10FT1442		
	Type	NEMA 4 ENCLOSURE		
	Function	ANALOG TRANSMITTER		
	Calibrated Range	0-280 GPM		(See Note 2)
	Preamplifier	NONE		
	Mounting	CONDUIT MOUNTED		
	Supply Power	LOOP POWERED		
	Scale Range	N/A		
	Display	N/A		
	Totalized Units	N/A		
	Output Signals	4 to 20 mA		
	Weight			

**Notes:** 1. VENDOR SHALL PROVIDE PERMANENTLY ATTACHED SS TAG WITH STAMPED TAG NO.  
 2. INSTRUMENT TO BE FACTORY CALIBRATED 0-280 GPM=4-20 mADC

ORIGINAL

\\THEENGINEERS\SHARED\PROJECTS\0516\DATA\ASHEETS\INSTR\I1160\_0\_036.XLS\Positive Displacement Meter

# Specifications

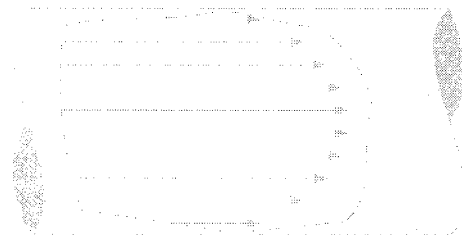
## Model: 226



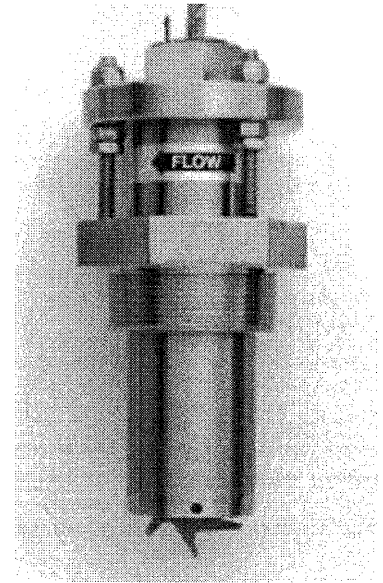
September 1998

### FLOW SENSOR

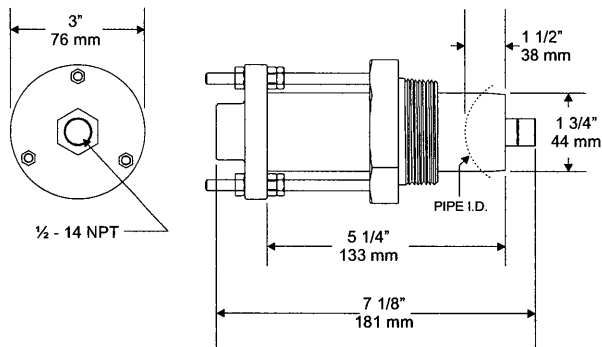
The flow sensor shall be an insertion type with a non-magnetic, spinning impeller (paddle wheel) as the only moving part. The sensor sleeve will be brass ( or 316 stainless steel) with the sensor housing being glass-filled PPS. The impeller shall be glass-filled nylon or Tefzel® with a UHMWPE or Tefzel® sleeve bearing. The shaft material shall be tungsten carbide. The flow sensor shall be supplied with a 2" full bore ball valve in brass (or 316 stainless steel) and a 2" threaded pipe nipple. A bleed valve and three ethylene-polypropylene O-Rings shall be incorporated into the mounting adapter portion of the sensor. A removable installation tool shall be attachable to the sensor for insertion or removal of the flow sensor from the pipe. Insertion of the sensor into any pipe size shall be a fixed 1 ½" depth from the inside wall to the end of the sensor housing. The sensor shall operate in line pressures up to 400 psi and liquid temperatures up to 220° F, and operate in flows of 1 foot per second to 30 feet per second in pipe of 3" diameter up to 40" diameter with linearity of  $\pm 1\%$ . This sensor shall be Data Industrial Model 226. The detachable installation tool shall be Model HTT.



The Data Industrial Series 200 flow sensors feature a six bladed impeller design with a proprietary non-magnetic sensing mechanism. The forward swept impeller shape provides higher, more consistent torque and is less prone to be fouled by water borne debris. The forward curved shape coupled with the absence of magnetic drag provides improved operation and repeatability even at lower flow rates. This is especially true where the impeller is exposed to metallic or rust particles found in steel or iron pipes. As the liquid flow turns the impeller, a low impedance square wave signal is transmitted with a frequency proportional to the flow rate. The signal can travel up to 2000' between the flow sensor and the display unit without the need for amplification. All sensors except irrigation versions are supplied with 20' of Belden type 9320 two conductor shielded cable.



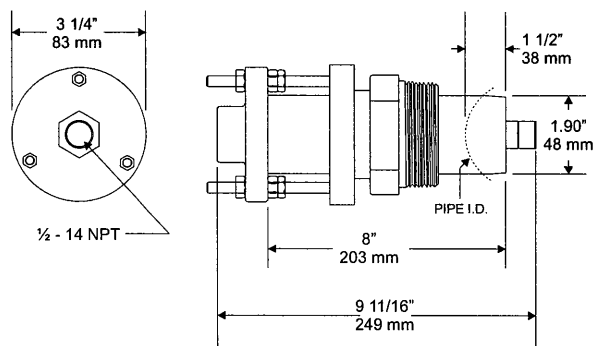
### Dimensions 220BR, 220SS



### Model 220BR (Brass) and 220SS (Stainless Steel) Sensor

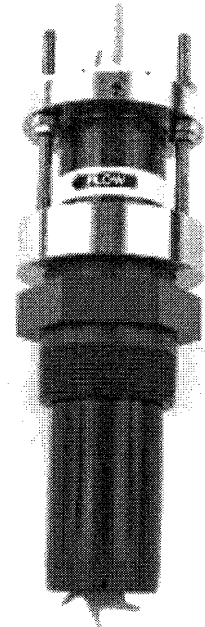
The Model 220B and 220SS sensors are used in most general flow measuring applications in metallic or non-metallic pipes. The sensor mounts in a 2" NPT pipe saddle or Threadolet® for installation in pipe sizes from 3" to over 40". Positioning nuts on the three threaded retaining rods allow the sensor to be accurately positioned to a standard insertion depth of 1½" into the pipe. When this insertion depth is maintained, and there is at least 10 upstream and 5 downstream diameters of straight uninterrupted flow, an accuracy of +/-1% of full scale can be obtained from flow velocities of 0.5 to 30 feet/second (± 4.0% of reading within calibration range).

### Dimensions 220PVS



### Model 220PVS

The Data Industrial 220PVS flow sensor is an insertion style flow sensor constructed of non-metallic materials for all wetted parts. These sensors are designed for service in corrosive liquids. The metallic trim, in non-wetted areas, is 316 stainless steel. The sensor mounts in a 2" NPT thread and may be attached to the pipe with a saddle or other types of mounting hardware.



# Specifications

## Wetted Materials for all sensors

- (see ordering matrix)

## Sensor Sleeve and Hex Adapter for 220BR

- Sleeve: Admiralty Brass, UNS C44300; Hex Adapter: Valve Bronze, UNS C83600

## Sensor Sleeve and Hex Adapter for 220SS

- 316 Series Stainless Steel

## Temperature Ratings

- Standard Version:
  - 221°F (105°C) continuous service
- Irrigation Version:
  - 150°F (66°C) continuous service
- PVC Version:
  - 140°F (60°C) continuous service
- High Temperature Version: (not available in PVC)
  - 285°F (140.6°C) continuous service
  - 305°F (150°C) peak temperature (limited duration)

## Pressure Ratings

	<b>At 100°F</b>	<b>At 300°F</b>
Metallic Sensor		
220BR	400 psi	325 psi
220SS	400 psi	325 psi
Plastic Sensor	<b>At 100°F</b>	<b>At 300°F</b>
220PVS	100 psi	N/A

## Recommended Design Flow Range

- 0.5 to 30 ft/sec
- Initial detection below 0.3 ft/sec

## Accuracy

- ± 1.0% of full scale over recommended design flow range
- ± 4.0% of reading within calibration range

## Repeatability

- ± 0.3% of full scale over recommended design flow range

## Linearity

- ± 0.2% of full scale over recommended design flow range

## Transducer Excitation

- Quiescent current 600uA@8VDC to 35VDC max.
- Quiescent voltage ( $V_{high}$ )  
Supply Voltage  $-(600uA * \text{Supply impedance})$
- ON State ( $V_{Low}$ ) Max. 1.2VDC@40mA current limit (15Ω+0.7VDC)

## 200 Series Insert Style Matrix (sizes 3" and up)

Example: 2		BR	00	0	5	-	1	2	1	1
<b>STYLE</b>	Short Insert									
<b>MATERIAL</b>										
	Brass	BR								
	Stainless Steel	SS								
	PVC Sleeve w/Stainless Steel Trim	PVS								
<b>Size</b>										
	Insert Style		00							
<b>Electronics Housing</b>										
	PPS			0						
<b>ELECTRONICS</b>										
	Magnetic						2			
	FWCSA Approved						4			
	Standard						5			
	R-Irrigation						6			
	High Temperature						8			
<b>O-RING</b>								0	2	2
	Viton									3
	EPDM									
	Kalrez									
	Food Grade Silicon									
	Neoprene									
	Chemraz									
	Teflon Encapsulated Viton									
	Teflon Encapsulated Silicone									
	Buna N									
<b>SHAFT</b>										
	Zirconia Ceramic									0
	Hastalloy C									1
	Tungsten Carbide									2
	Titanium									3
	Monel									5
	316 Stainless Steel									6
	Tantalum									7
<b>IMPELLER</b>										
	Nylon									1
	Tefzel									2
<b>BEARING</b>										
	Pennlon									1
	Tefzel									2
	Teflon									3

## Output Frequency

- 3.2 Hz to 200 Hz

## Output Pulse Width

- 5 msec ±25%

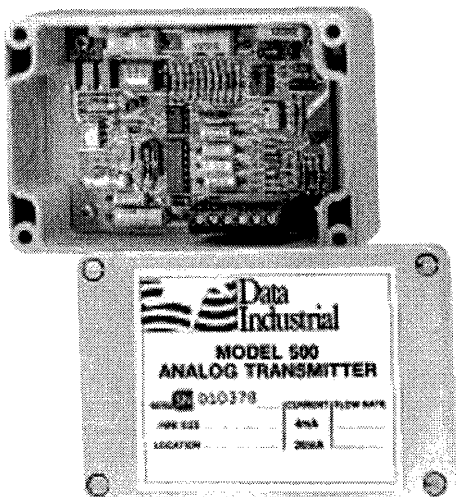
## Electrical Cable for Standard Sensor Electronics

- 20 feet of 2-conductor 20 AWG shielded U.L. type PTLT wire provided for connection to display or analog transmitter unit. Rated to 105°C. May be extended to a maximum of 2000 feet with similar cable and insulation appropriate for application.

## Electrical Cable for IR Sensor Electronics

- 48 inches of U.L. Style 116666 copper solid AWG 18 wire w/direct burial insulation. Rated to 105°C.





The Series 500 Analog Transmitter is a 4-20mA current converter. It is normally used as a loop-powered device for use with all Data Industrial non-magnetic flow sensors. The transmitter is equipped with an on-board calibration frequency source. This source allows the unit to be field calibrated. It has two frequency span ranges (high and low) to provide for high resolution of the 4-20mA signal to a specific flow range.

## Applications

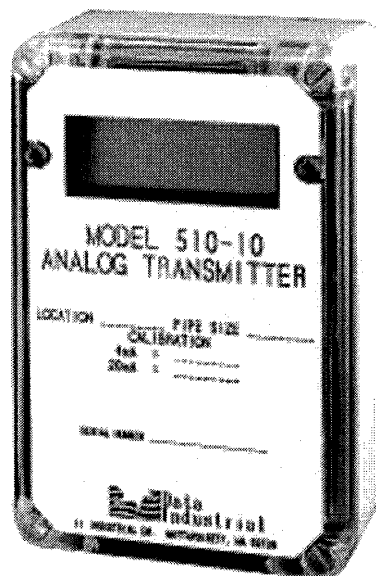
The Series 500 is intended for use with any device that requires a 4-20mA input signal; to log or display flow rate; or as the input to a flow based process control system, PLC or CPU.

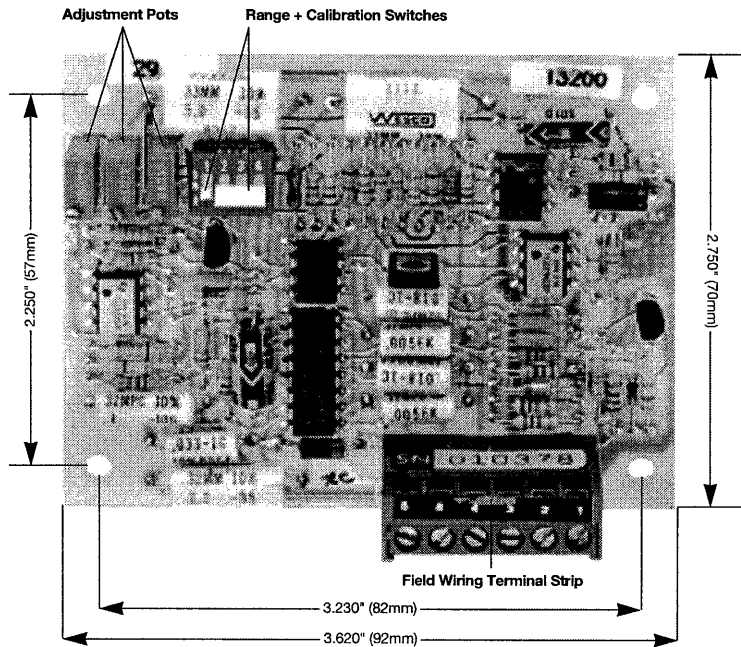
Typical examples of the kinds of systems and equipment requiring a flow signal proportional to 4-20mA are:

- Chemical Feed Systems
- Batch Control Systems
- Mixing/Blending Systems
- Data Logger Systems
- SCADA & Recorder Systems
- Energy Management Systems
- BTU Measuring Systems
- Irrigation Control Systems
- Heat Exchanger Systems

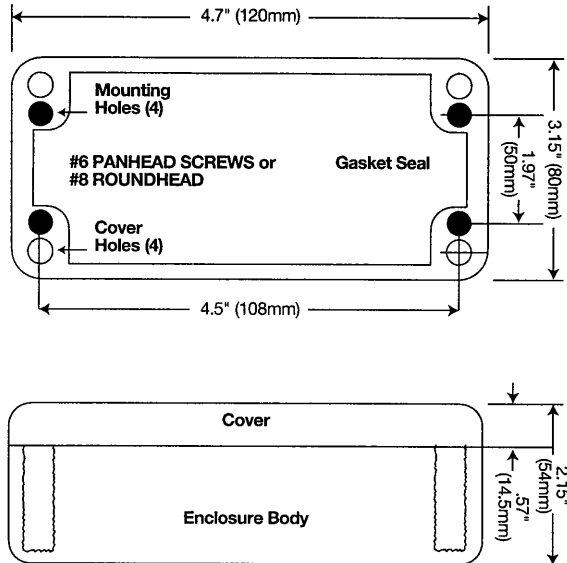
## Product Features

1. **User Adjustable Scale** - The user can select the resolution of the 4-20mA signal from the ranges of the various pipe size configurations.
2. **Maximum Signal Resolution** - To maximize the resolution of the 4-20mA signal the 4mA value can be set to values other than Zero. The 20mA value can also be adjusted to reflect the minimum or maximum range of flow required to interface to other equipment with the analog signal.
3. **Power Supply Options** - The Series 500 is normally loop-powered, drawing the necessary power from the loop itself. If there is no loop power available, an independent power supply is available from Data Industrial.
4. **Mounting Options** - The Series 500 is enclosed in a NEMA 4X, waterproof enclosure. The Model 550 is available as an open-chassis circuit board for mounting inside another panel or enclosure.
5. **Optional Display** - The Model 510 features a 3½ digit LCD display visible through a clear cover. The display is equipped with adjustable span and offsets for field calibration.





Note: Allow 1.25" Clearance for Component Height



## Series 500 Watertight Enclosure

## Specifications

### Operating Range:

- 4-20mA Loop output, 0-110Hz square-wave frequency input.

### Loop Voltage:

- 10V minimum, 35V maximum.

### Linearity:

- Better than 1%.

### Electrical:

- Meets ISA requirements, Classes L, H, and U. Non-isolated.

### Load Resistance:

- Max. 650  $\Omega$  @ 23 Volts.

### Power Requirements:

- 4-20mA loop voltage or 10VDC min. 35VDC max.

### Device Output Ripple:

- Less than 0.25% of full scale for a fully stable sensor input.

### Output Response Time:

- Six seconds (typ.), 10-90% step response.

### Operating Temperature Range

- 500/550:** — -20°F to +150°F (-29°C to +65°C)

### 510:

- -32°F to +122°F (0°C to +50°C)

### Storage Temperature Range

- 500/550:** — -40°F to +185°F (-40°C to +85°C)

### 510:

- -14°F to +140°F (-10°C to +60°C)

### Conformal Coating:

- Circuits are coated with a clear colorless coating meeting Mil-spec Mil-146058C, Type AR, for humidity, moisture and fungus resistance.

### Enclosure:

- Polycarbonate with tongue/groove neoprene sealed cover. Meets NEMA 1, 2, 3, 4, 4X, 5, 12, and 13 specifications.

### Ordering Information

#### 500-10

- Transmitter in NEMA-4 housing

#### 510-10

- Transmitter in NEMA-4 housing with LCD display

#### 550-10

- Unhoused Circuit Board Only

#### A-501

- Plug-in Power Supply 120VAC/24VDC

#### A-502

- Barrier Strip Power Supply 120VAC/24VDC



**GENERAL NOTES:**

1. A MINIMUM OF 35" OF CLEARANCE ABOVE OUTSIDE WALL OF PIPE IS REQUIRED FOR REMOVAL AND INSERTION OF SENSOR.
2. MAINTAIN PROPER FLOW DIRECTION. FLOW SENSOR IS DIRECTION SPECIFIC.

**PROGRESS PRINT**

JUN 24 2002  
 NEPCO  
 Document Control

REFERENCE DRAWING  
 0516 P040 WASTEWATER SYSTEM P&ID

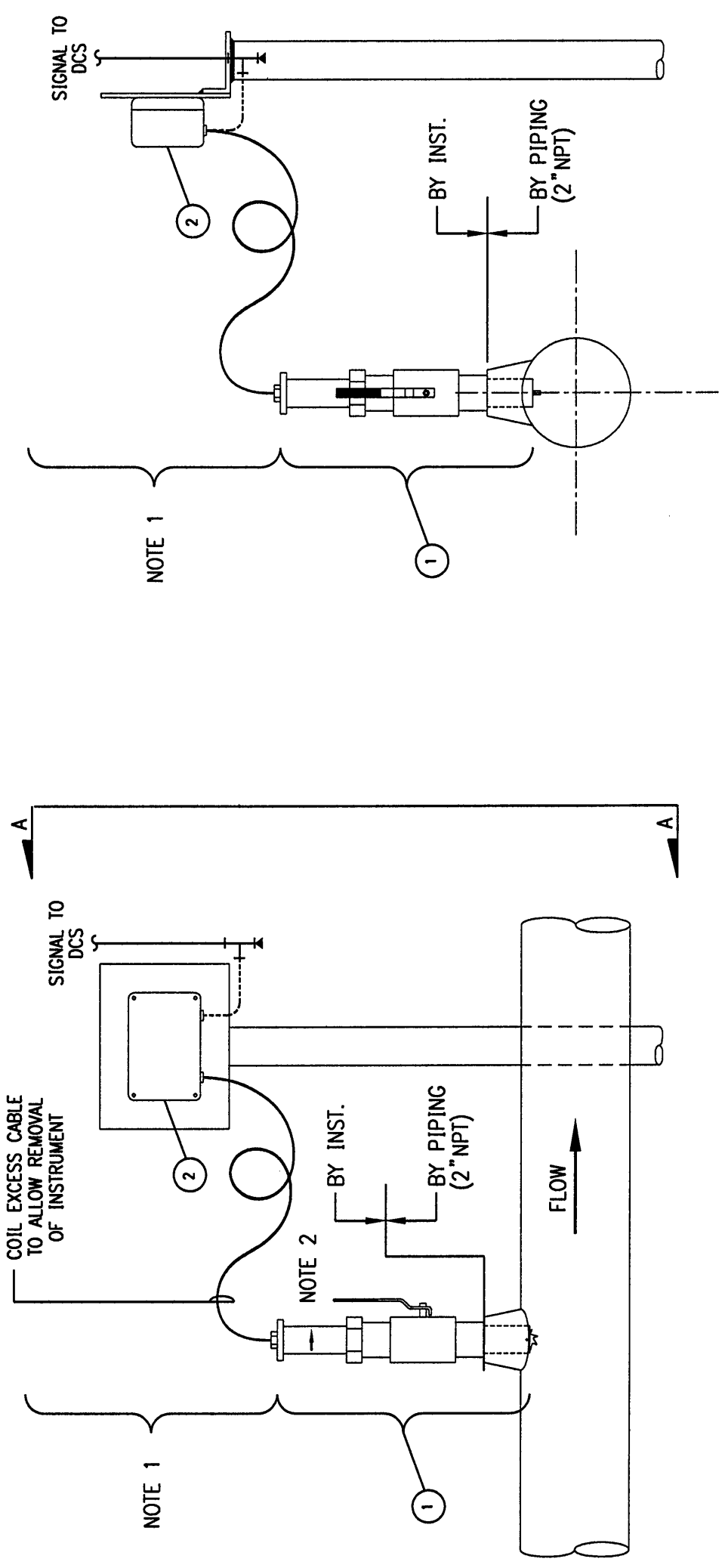
REFERENCE SPEC.  
 SP-E490 ELECTRICAL INSTALLATION  
 SP-P200 PIPING MATERIAL AND VALVES

REVISION	DATE	BY	CHECKED	PROJ. ENG.	APPROVED	PROJ. MGR.
1						
ISSUED FOR CONSTRUCTION						
<b>ORIGINAL</b>						



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**SOUTHAVEN POWER PROJECT AND CALEDONIA GENERATING PROJECT**  
 SOUTHAVEN POWER, LLC - SOUTHAVEN, MS  
 CALEDONIA GENERATING, LLC - CALEDONIA, MS  
 INSTRUMENT INSTALLATION DETAIL  
 PADDLEWHEEL FLOW TRANSMITTER  
 DWG. NO. 0516 ID0160-12

BILL OF MATERIAL				DESCRIPTION
ITEM	QUANTITY	SIZE	SPEC	RATING
1	1	---	---	---
HOT TAP FLOW ELEMENT W/BALL VALVE, DATA INDUSTRIAL PN 226SS				
2	1	---	---	---
SERIES 500 ANALOG TRANSMITTER, DATA INDUSTRIAL PN 500-10				



SECTION 'A-A' VIEW  
 (INSTR. ORIENTATION)

(NOTE 8)

TAG NO
OFE1442
OFT1442